

# ZHICHENG TECHNOLOGY 智诚科技



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# 企业简介

## COMPANY PROFILE

**石狮市智诚服装机械设备有限公司**生产各种服装自动化设备,也是一家专业从事研究和制造服装缝前设备,全自动拉布机引进欧美日本先进技术和经验,技术不断革新以适应广大客户对全自动拉布机的最新需求。“保证产品质量,提高企业效率,诚信服务客户”的经营宗旨理念,致力于为广大客户提供最优良的产品和服务!

产品用户遍布中国、亚洲、欧洲、北美及中美洲和非洲;全球服务客户超过20000+,为客户提供自动化、数字智能化生产解决方案,助力企业降本增效、产品创新、真正实现信息化与工业化的融合,促进企业从传统制造到智能制造的改良升级和产业升级。秉承“客户至上、以人为本”的核心价值观真诚服务每一位客户,用品质和服务赢得海内外用户一致好评。

Shishi Zhicheng Garment Machinery Co., Ltd. produces a variety of clothing automation equipment, but also a professional engaged in the research and manufacture of pre-sewing equipment for clothing, automatic fabric spreading machine introduction of Europe, America and Japan's advanced technology and experience, technology continues to innovate in order to adapt to the vast number of customers on the latest demand for automatic fabric spreading machine. "Ensure product quality, improve business efficiency, good faith service to customers" business purpose philosophy, is committed to providing customers with the best products and services!

Product users throughout China, Asia, Europe, North and Central America and Africa; global service customers more than 20,000 +,to provide customers with automation, digital intelligent production solutions, help enterprises reduce costs and increase efficiency, product innovation, and truly realize the fusion of information technology and industrialization, and promote enterprises from the traditional manufacturing to the intelligent manufacturing improvement and industrial upgrading. Adhering to the "customer first, people-oriented" core values of sincere service to each customer, with quality and service to win and users at home and abroad praise.



全球服务客户超过

**20000+**

OVER 20000+ CUSTOMERS WORLDWIDE

客户至上、以人为本

CUSTOMER FIRST, PEOPLE-ORIENTED

- 专业团队  
PROFESSIONAL TEAM
- 规格齐全  
COMPLETE SPECIFICATIONS
- 应用广泛  
WIDE APPLICATION
- 国际品质  
INTERNATIONAL QUALITY
- 经久耐用  
DURABLE
- 优质服务  
EXCELLENT SERVICE

## 工厂环境

### FACTORY ENVIRONMENT

智诚科技配置先进的生产设备和精密的检测设备,形成强大的生产能力,企业自身不断加强管理培训,积累了一套丰富的生产经验和成熟的技术,严格控制品质质量,并不断研究开发新产品,具有较强的生产能力和供货能力。

Zhicheng Technology configuration of advanced production equipment and sophisticated testing equipment, forming a strong production capacity, enterprises themselves continuously strengthen management training, accumulated a rich set of production experience and mature technology, strict quality control, and constantly research and development of new products, with strong production capacity and supply capacity.



集研发、生产、销售、服务为一体

Integrating R&D, production, sales and service

## 主营产品

### MAIN PRODUCT



# 自动拉布机

AUTOMATIC SPREADING MACHINE

ZC-DCP-Y5

**单向拉布**  
ONE-WAY SPREADING (FACE UP)

**双向拉布**  
ZIGZAG SPREADING (FACE TO FACE)



## 产品特点 PRODUCT FEATURES

- 液晶触控装置: 简易设定拉布长度、方式、数量、速度及段落;
- 展布装置: 可随布料的宽度及张力作有效的展布调整, 使拉布不产生皱折现象;
- 裁刀装置: 裁刀和主机可以简单地拆装, 布料切断时可以依布宽设定裁刀行走距离及切断速度;
- 折布器装置: 可作单向及往返拉布;
- 自动布料预松装置: 先松布再铺放, 释放铺布张力并保持铺布质量的一致性;

- Liquid crystal touch device: simply set the spreading length, mode, quantity, speed and section;
- Cloth displaying device: make effective regulation according to the width and tension of the cloth so that the cloth won't be wrinkled;
- Cutting device: the cutting knife and the master can be easily disassembled and assembled, the traveled distance and cutting speed of cutting knife can be set according to the cloth width when cutting off the cloth;
- Cloth distributor device: could spread the cloth one-way or round-way;
- Automatic cloth pre-loosen device: loosen the cloth first and then release it: release the cloth tension and maintain the consistency of the cloth quality;

- 电眼自动对边装置: 正确检测布料边缘, 在铺布运作过程中可以正确做到自动对边;
- 布尾感应器装置: 布料铺完时控制主机自动停止运动, 并自动完成原点回零、复位固定点;
- 自动上升装置: 根据布料厚度设定上升量, 配合铺布高度;
- 紧急停止装置: 于裁床两侧设有停机用钢索, 可随时于裁床任何位置拉动钢索作紧急停机。

- Electric-eye automatic alignment device: correctly inspect the cloth edges, correctly align during the cloth spreading operation;
- Cloth-tail sensor device: the controlling master will stop moving automatically after the cloth has been spread and then complete the operation of origin zeroing and resetting the fixed point;
- Automatic riser device: set the volume according to the cloth thickness to coordinate with the spreading height;
- Emergency stop device: the steel cables for machine stopping are set on both sides of the cutting bed to make emergency stop by pulling the steel cables on any part of the cutting bed.

## 技术参数 TECHNICAL PARAMETERS

型号 Model	ZC-DCP-Y5-160	ZC-DCP-Y5-190	ZC-DCP-Y5-210	ZC-DCP-Y5-260	ZC-DCP-Y5-300
拉布宽度 Spreading width	1600mm	1900mm	2100mm	2600mm	3000mm
最大布料重量 Max fabric weight	80kg				
电源功率 Power	IP/200V 1kw				
最大布料直径 Max fabric diameter	450mm max				
最大拉布速度 Max spreading speed	85m/min max				
拉布高度 Spreading height	单双拉250mm One-way/zig-zag spreading 250mm				
裁床宽度 Table width	1830mm	2130mm	2330mm	2830mm	3230mm
机器尺寸 Machine size	2280*1500*945mm	2580*1500*945mm	2780*1500*945mm	3280*1500*945mm	3680*1500*945mm

# 自动拉布机

AUTOMATIC SPREADING MACHINE

ZC-DCP-Y8

**单向拉布**  
ONE-WAY SPREADING (FACE UP)

**双向拉布**  
ZIGZAG SPREADING (FACE TO FACE)



## 产品特点 PRODUCT FEATURES

- 采用全伺服驱动电机;
- 带自动接布功能;
- 无布停机, 自动完成原点回零、复位;
- 五分钟自动关机, 绿色安全节能(无使用时);
- 紧急停止时, 已下放布料不会拖拉变形;
- 流线外型、降低风阻、减少噪音, 减低震动;

- Adopt the full-servo driving motor;
- Have the function of connecting the cloth automatically;
- Stop without cloth, complete the origin zeroing and resetting;
- Shut down automatically within five minutes, environmental, safe and energy-saving (out-of-use);
- The dropped cloth won't be dragged and deformed in case of emergency stop;
- Streamline contour reduces the wind drag, decreases the noise and lowers the vibration;

- 自动式展布系统;
- 微电脑PLC综合控制系统;
- 以人机对话方式进行操控;
- 电脑控制智能无张力铺布方式;
- 易学、易懂得图标形象化简化操作;
- 提高生产效率, 确保质量。

- Automatic cloth-spreading system;
- Microcomputer PLC integrated control system;
- Make operation by means of human-machine interaction;
- Computer-controlled intelligent tension-free cloth spreading method;
- The learnable and understandable icons visualize and simplify the operations;
- Improve the production efficiency, guarantee the quality.

## 技术参数 TECHNICAL PARAMETERS

型号 Model	ZC-DCP-Y8-160	ZC-DCP-Y8-190	ZC-DCP-Y8-210	ZC-DCP-Y8-260	ZC-DCP-Y8-310
拉布宽度 Spreading width	1600mm	1900mm	2100mm	2600mm	3100mm
最大布料直径 Max fabric diameter	500mm				
最大布料重量 Max fabric weight	80kg				
最大拉布速度 Max spreading speed	96m/min				
拉布高度 Spreading height	单拉Unit 230mm/双拉zig-zag spreading 160mm				
电源功率 Power	IP220V/50Hz 3.5kw				
裁床宽度 Table width	1830mm	2130mm	2330mm	2830mm	3330mm
机器尺寸 Machine size	2300*1650*950mm	2600*1650*950mm	2800*1650*950mm	3300*1650*950mm	3800*1650*950mm

# 自动分体电脑裁床

## AUTOMATIC CUTTING MACHINE ZC-KJ-220



# 自动一体化电脑裁床

## INTEGRATED AUTOMATIC SPREADING AND CUTTING MACHINE ZC-KF-230



### 产品特点 PRODUCT FEATURES

- 配备智能集尘装置,提高设备和耗材的使用寿命;
  - 覆膜由同步带、齿轮、齿条驱动,改为柔性缠绕覆膜,无噪音;
  - 机头采用工型布局,优化A轴主动传动轴结构,使设备运行更加平稳;
- Equipped with an intelligent dust collection device to extend the service life of equipment and consumables;
- The covering film is driven by synchronous belt, gear and rack, and is changed to a flexible winding covering film, which is noise-free;
- The machine head adopts an L-shaped layout and optimizes the

- 新型高效节能真空泵设计,降低设备噪音、功率和能耗;
  - 硬件可根据客户的特殊需求进行调整,软件可修改,真正做到量身定做。
- structure of the A-axis main drive shaft to make the equipment run more smoothly;
- New high-efficiency and energy-saving vacuum pump design reduces equipment noise, power and energy consumption;
  - The hardware can be adjusted according to the special needs of customers, and the software can be modified, truly tailor-made.

### 技术参数 TECHNICAL PARAMETERS

型号 Model	ZC-KJ-160	ZC-KJ-190	ZC-KJ-220
设备尺寸长L宽W高H Equipment Dimension Length L Width W Height H	6850*2450*2000	6850*2750*2000	6850*3050*2000
工作台面长L1 工作台面宽W1 Working Table Length L1 Working Table Width W1	3100mm*1600mm	3100mm*1900mm	3100mm*2200mm
有效裁剪长度宽度 Effective Cutting Length and Width	3000mm*1600mm	3000mm*1900mm	3000mm*2200mm
拾料台长/宽mm Picking Table Length/Width mm	2500mm*1795mm	2500mm*2095mm	2500mm*2395mm
供电电力要求 Power Supply Requirements	3相380V 25KWA Three-phase 380V 25KWA		
压缩空气要求总重量 Required total weight of compressed air	0.5-0.7MP,60L/min		
操作系统环境要求 Environmental requirements for operating system	win7或(or) win10		
裁剪驱动系统 Cutting driving system	Inovance servo system		
裁剪速度(自动)高速、低速 Cutting speed (automatic) high-speed, low-speed	20M/min 6M/min(According to different fabrics)		
机头最快移动速度 Headpiece maximum movement speed	60M/min		
最大移动加速度 Maximum movement acceleration	0.5g		
最大传送速度 Maximum transfer speed	120mm/s		
噪音 The noise	≤80db		
最大真空的吸附力 Maximum adsorptive power of vacuum	18-20kpa		
最大裁剪厚度 Maximum cutting thickness	5-9CM(According to the model)		
最大辅料厚度 Maximum auxiliary thickness	5-20CM(According to the fabric)		
裁刀往复速度 Round-trip speed of cutting knife	4500r/min		

### 产品特点 PRODUCT FEATURES

- 采用日本富士伺服电机控制设备三轴运动,完美实现运动精确度及切割线条的平滑度;
  - 采用工业一体化触控电脑,实现了灵活操作性及较强的抗干扰能力;
  - 设备采用斜齿条控制运行方式,大大提高了运动轨迹的精确度;
  - 本设备采用裁剪铺布一体化。直接在裁床体上面完成铺布,省掉木质裁剪台,和底层的冲孔纸,节约了成本;
  - 铺布完成即可裁剪,面料铺完后无需移动,直接扫描布边即可裁剪,确保面料由于移动造成的变形,保证了裁剪的误差及精度;
  - 由于裁剪系统的特性,铺布完成无需移动面料,可以裁剪一气呵成,
- Using Japan's Fuji servo motor to control the three-axis motion of the equipment, it perfectly realizes the motion accuracy and the smoothness of the cutting line;
- The use of industrial integrated touch computer realizes flexible operability and strong anti-interference ability;
- The equipment adopts the diagonal rack control operation mode, which greatly improves the accuracy of the movement trajectory;
- This equipment adopts the integration of cutting and spreading fabric, directly on the cutting bed body to complete the spreading fabric, save the wood cutting table, and the punching paper of the bottom layer, saving the cost;
- After the fabric is laid, it can be cut. After the fabric is laid, there is no need to move it. It can be cut directly by scanning the edge of the fabric to ensure the deformation of the fabric caused by the movement, and to ensure the cutting error and accuracy;

### 技术参数 TECHNICAL PARAMETERS

产品型号 Model	ZC-KF-170	ZC-KF-200	ZC-KF-230
裁剪宽度mm Cutting width(mm)	1700	2000	2300
裁剪长度mm Cutting length(mm)	9600	9600	9600
机械速度(Max) m/min Max machine speed(m/min)	45	45	45
裁剪高度(吸附后) mm Cutting height after adsorption(mm)	70	70	70
裁剪方式 Cutting method	刀具上下往复式 Cutting tool reciprocates up and down		
磨刀方式 Sharpening method	砂轮 Abrasion wheel		
气压流量 mpa Barometric flow	0.55Mpa 160L/min		
数据格式 Data format	R274D/ISO/CUT/NC/PLA/PLX		
噪音控制 Noise control	<78		
设备尺寸(L*W) mm Machine size(L*W)mm	客户需求定制 Customized		
设备重量KG Machine weight(KG)			

- 从而节省了裁剪时间,提高了工作效率;同时还可避免换床裁剪造成的面料浪费。
- 本机采用分体式设计,可组装拼接使用,(根据客户需要定制)由于可拆装的原因,降低了运输成本、解决了客户由于设备庞大所带来的进门难、上楼难的问题;
  - 本机可选配两条工作台,裁剪机、铺布机均可移动,确保设备没有闲置时间,提高了生产效率;
  - 采用压缩CAD图形长度实现节省面料。
- Due to the characteristics of the cutting system, there is no need to move the fabric after spreading, and the cutting can be done in one go, thus saving cutting time and improving work efficiency;It also avoids the waste of fabric caused by changing beds for cutting.
- The machine adopts a split design, which can be assembled and spliced for use. (customized according to customer needs), due to the disassembly, the transportation cost is reduced, and the problem of difficult entry and upstairs caused by the large equipment of customers is solved;
- This machine can be equipped with two worktables, the cutting machine and the spreading machine can be moved, which ensures that the equipment has no idle time and improves the production efficiency;
- The length of CAD graphics can also be compressed to achieve fabric saving.

振动频率(rpm)r/min Vibration frequency(rpm)r/min	4000	4000	4000
二次覆膜装置 Secondary laminating device	标配 Standard configuration		
刀盘锁定装置 Cutterhead Locking Device	选配 Optional configuration		
智能移床系统 Intelligent table moving system	选配 Optional configuration		
冷却系统 Cooling system	选配 Optional configuration		
刀智能装置 Knife smart device	无 None		
裁刀纠正系统 Cutter correction system	标配 Standard configuration		
同步裁剪换床系统 Synchronous cutting and table changing system	无 None		
总功率KW Total power	22 22KW		
裁剪电源V/hz Cutting voltage	220/50 220V/50Hz		
数据连接 Data connections	U盘/网络 USB/Network		
操作系统 Operating system	WINDOWS WINDOWS		
工作环境相对湿度 Relative temperature of working environment	0°C-50°C 0°C-50°C		
工作环境相对湿度 Relative humidity of working environment	<90%无冷凝 <90% no condensation		

# 自动电脑切横条机

AUTOMATIC COMPUTERISED  
CROSS STRIP CUTTING MACHINE

## ZC-X6



### 产品特点 PRODUCT FEATURES

- 多项专利技术,保障机台性能更优越;
- 滚条长度液晶显示并可自动控制,以料准确;
- 具有延时启动和停止功能,机台运行更平稳,滚条宽度更准确;
- 裁布采用刀片弹簧压紧装置,刀片更省,效率更高;
- 采用无级调速系统,解决了弹力大的各种圆筒织布坯料在剪切条时的技术缺陷,使所切滚条的尺寸更标准,操作方便;
- 传动机构轻巧,采用复合链条和油脂轴承传动,使运行噪音更低、维护更方便;

- Several patent technologies to guarantee the machine performance to be more excellent;
- Liquid crystal display and automatic controlling of the strip length for correct cloth;
- Functions of delay start and emergency, the machine can operate more stably and the strip width can be more accurate;
- Adopt the blade spring pressing device to cut the cloth, to save the blade and improve the efficiency;
- Adopt the stepless speed regulating system to solve the technical defects of various drum and knitting cloth blank during cutting the strip so that the cut strip size will be more standard with convenient operations;
- Light transmission gear; adopt the compound chains and grease bearings-for transmission to lower the operatina noise and maintain it more conveniently;

### 适用范围 RANGE OF APPLICATIONS

本产品适用于各种圆筒针织布料切滚条,是专业加工滚条机、服装厂、针织厂、内衣厂用来滚边、滚领、镶边、镶条、嵌条之用的最佳产品。

### 技术参数 TECHNICAL PARAMETERS

剪切滚条盘数 Quantity of cutting binding tapes	1-3盘 1-3	净重 Net Weight	190KG
剪切滚条宽度 Width of cutting binding tape	20-150mm(单刀)、20-75MM(双刀)20-50MM(叁刀)(另有15MM刀架可供选择) 20-150mm (single knife),20-75mm(double knife),20-50(three-knife)(there is the 15MM knife frame available)	电压 Voltage	220V/50HZ
滚条宽度误差 Strip width error	±1.5MM +1.5MM	功率 Power	160W(120/40)
主机速度 Master speed	1400R/MIN 1400R/MIN	装箱尺寸 Measurement	190x96x100CM
布坯宽幅 Fabric width	300MM-2500MM(300MM需另配微小撑布筒) 300MM-2500MM (the 300MM shall be equipped with the tiny cloth-support cylinder)	机身长度 Machine Length	175x80x90CM

- 配三刀切布,效率更高,控制系统具有自控、自停、间歇停装置;
- 折叠过布装置,过布角度可自由调节,更利于卷边布的裁切。宽度调节通过手轮调节,使操作更方便;
- 拉布、绕布系统采用最新无级变速结构,可根据布料大小来自动调节;
- 绕布套筒采用独特的磁场原理,减少了零件的磨损,不需维护;
- 拉布套筒采用轴承装置,可使胶囊布顺畅,切布更标准;
- 配备底座万向角轮,移动、安装更方便。

- Equipped with the three-knife cutting for higher efficiency; the controlling system is equipped with the automatic-control, automatic-stop and intermittent stop devices;
- Folding cloth passing device, the cloth passing angle can be regulated freely to make it easy for the cutting of the hemming cloth. The width can be regulated through the hand wheel, which is easier to operate;
- The spreading and winding system adopts the latest stepless gearshift structure for automatic regulation according to the cloth size;
- The winding sleeve adopts the unique principle of magnetic field to reduce the wear and tear of parts;
- The spreading sleeve adopts the bearing device to smooth the capsule cloth and make the cloth cutting more standard;
- The base multi-axis corner wheels are equipped to be moved and installed more conveniently.

This product is applicable to various cutting stripes of drum and knitting. It is your best choice for the professional processing rollers, garment factory, knitting factory and underwear factory for bordure, collar binding, edge binding, paneling and gibling.

# 自动电脑切横条机

AUTOMATIC COMPUTERISED  
CROSS STRIP CUTTING MACHINE

## ZC-X8



### 产品特点 PRODUCT FEATURES

- 多项专利技术,保障机台性能更优越;
- 滚条长度液晶显示并可自动控制,以料准确;
- 具有延时启动和停止功能,机台运行更平稳,滚条宽度更准确;
- 裁布采用刀片弹簧压紧装置,刀片更省,效率更高;
- 采用无级调速系统,解决了弹力大的各种圆筒织布坯料在剪切条时的技术缺陷,使所切滚条的尺寸更标准,操作方便;
- 传动机构轻巧,采用复合链条和油脂轴承传动,使运行噪音更低、维护更方便;

- Several patent technologies to guarantee the machine performance to be more excellent;
- Liquid crystal display and automatic controlling of the strip length for correct cloth;
- Functions of delay start and emergency, the machine can operate more stably and the strip width can be more accurate;
- Adopt the blade spring pressing device to cut the cloth, to save the blade and improve the efficiency;
- Adopt the stepless speed regulating system to solve the technical defects of various drum and knitting cloth blank during cutting the strip so that the cut strip size will be more standard with convenient operations;
- Light transmission gear; adopt the compound chains and grease bearings-for transmission to lower the operatina noise and maintain it more conveniently;

### 适用范围 RANGE OF APPLICATIONS

本产品适用于各种圆筒针织布料切滚条,是专业加工滚条机、服装厂、针织厂、内衣厂用来滚边、滚领、镶边、镶条、嵌条之用的最佳产品。

### 技术参数 TECHNICAL PARAMETERS

剪切滚条盘数 Quantity of cutting binding tapes	1-3盘 1-3	净重 Net Weight	190KG
剪切滚条宽度 Width of cutting binding tape	20-150mm(单刀)、20-75MM(双刀)20-50MM(叁刀)(另有15MM刀架可供选择) 20-150mm (single knife),20-75mm(double knife),20-50(three-knife)(there is the 15MM knife frame available)	电压 Voltage	220V/50HZ
滚条宽度误差 Strip width error	±1.5MM +1.5MM	功率 Power	160W(120/40)
主机速度 Master speed	1400R/MIN 1400R/MIN	装箱尺寸 Measurement	190x96x100CM
布坯宽幅 Fabric width	300MM-2500MM(300MM需另配微小撑布筒) 300MM-2500MM (the 300MM shall be equipped with the tiny cloth-support cylinder)	机身长度 Machine Length	175x80x90CM

- 配三刀切布,效率更高,控制系统具有自控、自停、间歇停装置;
- 折叠过布装置,过布角度可自由调节,更利于卷边布的裁切。宽度调节通过手轮调节,使操作更方便;
- 拉布、绕布系统采用最新无级变速结构,可根据布料大小来自动调节;
- 绕布套筒采用独特的磁场原理,减少了零件的磨损,不需维护;
- 拉布套筒采用轴承装置,可使胶囊布顺畅,切布更标准;
- 配备底座万向角轮,移动、安装更方便。

- Equipped with the three-knife cutting for higher efficiency; the controlling system is equipped with the automatic-control, automatic-stop and intermittent stop devices;
- Folding cloth passing device, the cloth passing angle can be regulated freely to make it easy for the cutting of the hemming cloth. The width can be regulated through the hand wheel, which is easier to operate;
- The spreading and winding system adopts the latest stepless gearshift structure for automatic regulation according to the cloth size;
- The winding sleeve adopts the unique principle of magnetic field to reduce the wear and tear of parts;
- The spreading sleeve adopts the bearing device to smooth the capsule cloth and make the cloth cutting more standard;
- The base multi-axis corner wheels are equipped to be moved and installed more conveniently.

This product is applicable to various cutting stripes of drum and knitting. It is your best choice for the professional processing rollers, garment factory, knitting factory and underwear factory for bordure, collar binding, edge binding, paneling and gibling.

# 自动切捆条机

AUTOMATIC STRIP CUTTING MACHINE

ZC-180C



## 产品特点 PRODUCT FEATURES

- 主轴与圆刀之间使用无极变速系统,可做高低调速及正反转切换控制;
- 配置双面磨刀系统,采用金刚石砂轮磨削;
- 砂轮寿命可达两年之久,刀片不用拆卸,即可磨刀;
- 采用进口精密步进系统控制切割宽度,配合进口精密滚珠丝杆及滑轨,控制切割宽度达0.1毫米,达到高精度切割;

- The spindle and the circular knife use an infinitely variable speed system, which can be used for high and low speed regulation and forward and reverse rotation switching control;
- Equipped with double-sided sharpener system, using diamond grinding wheel;
- The life of the grinding wheel can be as long as two years. The blade can be sharpened without disassembly;
- The imported high precision step system is adopted to control the cutting width, with the imported precise ball screw and slide rail. The cutting width is controlled up to 0.1mm to achieve high precision

## 适用范围 RANGE OF APPLICATIONS

全自动切条机应用于:无纺布,帐篷,雨伞,泡棉,皮革,反光材料,塑胶,纸张,双面胶,醋酸布,补强带,导电布,铜箔等材料各种宽度直条/45度斜条裁切。是服装,箱包,鞋帽服装辅料,反光材料厂帐篷厂,雨伞厂变压器厂电子厂等行业的理想选择。

## 技术参数 TECHNICAL PARAMETERS

布料幅宽 Fabric width	1.7米(另有2.05米、2.4米可选)	1.7 meters(also available in 2.05meters and 2.4 meters)
布料转速 Fabric speed	0-800转/分钟	0-800rpm
布轴直径 Cloth axis diameter	38毫米	38mm
布料电机功率 Fabric motor power	0.75千瓦	0.75KW
刀片电机功率 Blade motor power	1.5千瓦	1.5KW
最小切条宽度 Minimum cutting width	2毫米	2mm
电压 Voltage	380V/220V可选	380V/220V optional
机器尺寸 Machine dimensions	2.3米/2.6米/2.9米(0.8米x1.2米)	2.3m, 2.6m, 2.9m(0.8mx1.2m)

- 采用进口滚珠滑轨,平行推进切割稳定采用进口AC马达调整系统无级调整控制切割速度平移且不易磨损,达到高品质切条;
- 操作界面选用LED中文显示屏,可直接输入几种裁制宽度和数量设定,并设有自动,手动转换功能;
- 采用快速放料设计,一步到位。上料下料只须一个动作即可完成。

- cutting;
- Adopting imported ball slides, parallel propulsion cutting stable using imported AC motor adjustment system stepless adjustment to control the cutting speed translation and not easy to wear and tear, to achieve high quality cutting strips;
- The operation interface uses a LED Chinese display screen, which can directly input several cutting widths and quantity settings, and has automatic and manual conversion functions;
- It adopts a fast material discharge design, which can be completed in one step. Loading and unloading can be completed in one action.

Automatic strip cutting machine is used in: non-woven fabrics, tents, umbrellas, foam, leather, reflective materials, plastics, paper, double-sided tape, acetate cloth, reinforcing tape, conductive cloth, copper foil and other materials of various widths of straight/45 degrees diagonal strip cutting. It is the ideal choice for garment, bags, shoes, hats, clothing accessories, reflective material factories, tent factories, umbrella factories, transformer factories, electronic factories and other industries.

# 自动打卷机

AUTOMATIC ROLLING MACHINE

ZC-180D



## 产品特点 PRODUCT FEATURES

- 采用电子对边装置,使布匹等材料卷取后,布边缘整齐一致,且可依布的种类选择软卷或硬卷;
- 配有码表自动控制装置,可精确计量布长,并自动控制;

- Electronic edge matching device is adopted to make the cloth edges neat and consistent after winding and soft or hard rolls can be selected according to the type of cloth;
- Equipped with code meter automatic control device which can accurately measure the length of the cloth and it was controlled automatically;

## 适用范围 RANGE OF APPLICATIONS

本机适用于各种无纺布,泡棉,皮革,纸张,反光材料,醋酸布,补强布,导电布等材料卷圆包装及各种织物切捆条前的重复打卷,能卷制成直纹或45度斜纹卷筒。

- 卷布速度可无级调节速度,生产效率高,节省人力,单人操作方便;
- 斜纹卷布可在20-70度之间调节。

- The cloth rolling speed can be adjusted steplessly, with high production efficiency, labor saving and easy single-person operation;
- Twill rolls can be adjusted between 20 and 70 degrees.

This machine is suitable for the round packaging of various non-woven fabrics, foam, leather, paper, reflective materials, acid and vinegar cloth, reinforcing cloth, conductive cloth and other materials, as well as the repeated rolling of various fabrics before cutting strips. It can be rolled into straight or 45-degree twill rolls.

## 技术参数 TECHNICAL PARAMETERS

卷布门幅 Rolling fabric width	1.7米(另有2.05米、2.4米可选)	1.7 meters(also available in 2.05meters and 2.4 meters)
最大卷布直径 Maximum roll diameter	300毫米	300mm
最快卷布速度 Fastest rolling speed	80m/min	80m/min
卷布电机功率 Cloth rolling motor power	0.75千瓦	0.75KW
小刀片电机功率 Small blade motor power	0.12千瓦	0.12KW
电压 Voltage	220V/380V可选	220V/380V optional
机器尺寸 Machine dimensions	2.2米/ 2.5米/2.8米(1米x1.3米)	2.3m, 2.5m, 2.8m(1mx1.3m)



# 自动验布机

AUTOMATIC FABRIC INSPECTION MACHINE

ZC-888



## 产品特点 PRODUCT FEATURES

- 电子调速双动力;
  - 验布,卷布,松布,量布,复卷;
  - 手动调节张力;
  - 选用进口控制器;
  - 原装机械计数器,计数精确;
- Electronic speed regulation dual power;
  - Cloth inspection, rolling, loose, measuring and rewinding;
  - Manually adjust the tension;
  - Imported controller;
  - Original mechanical counter, accurate counting;
  - Standard copper motor, double motors can control front and rear rollers, rear roller feeding, front roller winding, fabric tension can be adjusted;

- 标配纯铜电机,双电机可控制前后滚筒,后滚筒送料,前滚筒卷料,布料的张力可调松紧;
  - 标配进口交流电机调速器,前后都有动力,速度可调快慢;
  - 超大灯箱,上灯4条LED灯管,下灯6条LED灯管,看布料瑕疵更方便;
  - 后面有叠布功能,使布料一层一层叠好。
- Standard imported AC motor speed regulator, with power in front and back, adjustable speed;
  - Large lamp box, 4 LED tubes for upper lamp and 6 LED tubes for lower lamp. It is more convenient to look at fabric defects;
  - The back has a cloth folding function, which makes the cloth layer by layer.

## 适用范围 RANGE OF APPLICATIONS

针织,梭织,弹力的布料等。

Knitted, woven, elastic fabrics, etc.

## 技术参数 TECHNICAL PARAMETERS

工作幅宽	Working width	1900mm
调速范围	Speed regulation range	0-45m/min
功率	Power	0.6KW
机身尺寸	Machine size	2300*1200*1650mm
重量	Weight	220kg
使用电压	Operating voltage	220v,50HZ
布料直径	Cloth diameter	40CM

# 自动验布机

AUTOMATIC FABRIC INSPECTION MACHINE

ZC-888A



## 产品特点 PRODUCT FEATURES

- 电子调速双动力;
  - 验布,卷布,松布,量布,复卷;
  - 手动调节张力;
  - 选用进口控制器;
  - 原装机械计数器,计数精确;
- Electronic speed regulation dual power;
  - Cloth inspection, rolling, loose, measuring and rewinding;
  - Manually adjust the tension;
  - Imported controller;
  - Original mechanical counter, accurate counting;
  - Standard copper motor, double motors can control front and rear rollers, rear roller feeding, front roller winding, fabric tension can be adjusted;

- 标配纯铜电机,双电机可控制前后滚筒,后滚筒送料,前滚筒卷料,布料的张力可调松紧;
  - 标配进口交流电机调速器,前后都有动力,速度可调快慢;
  - 超大灯箱,上灯4条LED灯管,下灯6条LED灯管,看布料瑕疵更方便;
  - 蒸汽进气口,安装方便;
  - 加大排水口,有效快速排除废水,布料缩水更干燥。
- Standard imported AC motor speed regulator, with power in front and back, adjustable speed;
  - Large lamp box, 4 LED tubes for upper lamp and 6 LED tubes for lower lamp. It is more convenient to look at fabric defects;
  - Steam inlet, easy to install;
  - Enlarge the drain outlet, effectively and quickly discharge waste water, and make the cloth shrink more dry.

## 适用范围 RANGE OF APPLICATIONS

针织,梭织,弹力的布料等。

Knitted, woven, elastic fabrics, etc.

## 技术参数 TECHNICAL PARAMETERS

工作幅宽	Working width	1900mm
调速范围	Speed regulation range	0-45m/min
功率	Power	0.6KW
机身尺寸	Machine size	2300*1280*1650mm
重量	Weight	220kg
使用电压	Operating voltage	220v,50HZ
布料直径	Cloth diameter	40CM
蒸汽消耗量	Steam consumption	30kg/h

# 自动验布机

AUTOMATIC FABRIC INSPECTION MACHINE

## ZC-21



### 产品特点 PRODUCT FEATURES

- 自动对边;
- 电子调速双动力;
- 验布,卷布,量布,复卷;
- 手动调节张力;
- 原装机械计数器,计数精确;

- Automatic edge alignment;
- Electronic speed regulation dual power;
- Cloth inspection,rolling,measuring and rewinding;
- Manually adjust the tension;
- Original mechanical counter.Accurate counting;

### 适用范围 RANGE OF APPLICATIONS

针织,梭织,弹力的布料等。

### 技术参数 TECHNICAL PARAMETERS

工作宽幅 Working width	1900mm
调速范围 Speed regulation range	0-45m/min
功率 Power	0.15KW
机身尺寸 Machine size	2150*860*1530mm
重量 Weight	220kg
使用电压 Operating voltage	220v,50HZ
布料直径 Cloth diameter	40CM

# 自动验布机

AUTOMATIC FABRIC INSPECTION MACHINE

## ZC-998A



### 产品特点 PRODUCT FEATURES

- 自动对边;
- 验布,卷布,缩水,叠布,量布,复卷;
- 无张力;
- 电子计数(米码可调);
- 选用进口控制器;
- 可选配(梳布功能,梳理布料使布料两边展开,特别适用于弹力布料);

- Automatic edge alignment;
- Cloth inspection, rolling, shrinking, folding, measuring and rewinding
- No tension;
- Electronic counting(meter code adjustable);
- Imported controller is selected;
- Optional(the cloth combing function combs the cloth to make both sides of the cloth unfold,especially suitable for relastic cloth);

### 适用范围 RANGE OF APPLICATIONS

针织,梭织,高弹力的布料等。

### 技术参数 TECHNICAL PARAMETERS

工作宽幅 Working width	1900mm
调速范围 Speed regulation range	0-50m/min
功率 Power	1KW
机身尺寸 Machine size	2300*1250*1650mm
重量 Weight	300kg
使用电压 Operating voltage	220v,50HZ
布料直径 Cloth diameter	40CM

- 选用进口控制器,操作台在上面,使用更加方便。标配电子计数(米码可切换);
- 配备高精度感应器,对边更精准,打卷更加整齐;
- 纯铜电机,使用寿命更长。

- Imported controller is selected,and the operating platform is on it,which is more convenient to use.Standard electronic counter (meter code can be switched);
- Equipped with high-precision sensors, more accurate edge alignment and more orderly roll;
- Pure copper motor, longer service life.

Knitted,woven,high elastic fabrics,etc.

# 自动验布机

AUTOMATIC FABRIC INSPECTION MACHINE

## ZC-998B



### 产品特点 PRODUCT FEATURES

- 自动对边;
- 双变频双电机;
- 验布,卷布,量布,复卷;
- 无张力;
- 电子计数(米码可调);
- 选用进口控制器;

- Automatic edge alignment;
- Double frequency conversion and double motor;
- Cloth inspection, rolling, measuring and rewinding;
- No tension;
- Electronic counting (meter code adjustable);
- Imported controller is selected;
- Optional(flattening rod);

### 适用范围 RANGE OF APPLICATIONS

针织, 梭织, 高弹力的布料等。

### 技术参数 TECHNICAL PARAMETERS

工作宽幅	Working width	1900mm
调速范围	Speed regulation range	0-45m/min
功率	Power	0.15KW
机身尺寸	Machine size	2400*830*1650mm
重量	Weight	260kg
使用电压	Operating voltage	220v,50HZ
布料直径	Cloth diameter	40CM

# 自动验布机

AUTOMATIC FABRIC INSPECTION MACHINE

## ZC-998D



### 产品特点 PRODUCT FEATURES

- 自动对边;
- 验布,卷布,缩水,叠布,量布,复卷;
- 无张力;
- 电子计数(米码可调);
- 选用进口控制器;
- 可选配(梳布功能梳理布料,使布料两边展开,特别适用于弹力布料);

- Automatic edge alignment;
- Cloth inspection,rolling,shrinking,folding,measuring and rewinding
- No tension;
- Electronic counting(meter code adjustable);
- Imported controlleris selected;
- Optional(the cloth combing function combs the cloth to make both sides of the cloth unfold,especially suitable for elastic cloth;

### 适用范围 RANGE OF APPLICATIONS

针织, 梭织, 高弹力的布料等。

### 技术参数 TECHNICAL PARAMETERS

工作宽幅	Working width	1900mm
调速范围	Speed regulation range	0-50m/min
功率	Power	1KW
机身尺寸	Machine size	2300*1300*1650mm
重量	Weight	310kg
使用电压	Operating voltage	220v,50HZ
布料直径	Cloth diameter	40CM
蒸汽压力	Steam pressure	0.4-0.7Mpa
蒸汽消耗量	Steam consumption	30kg/h

- 选用进口控制器,操作台在上面,使用更加方便。标配电子计数(米码可切换);
- 配备高精度感应器,对边更精准,打卷更加整齐;
- 纯铜电机,使用寿命更长;
- 加大蒸汽缩水箱,使布料一次缩水到位。

- Imported controlleris selected, and the operating platform is on it,which is more convenient to use.Standard electronic counter(meter code can be switched);
- Equipped with high-precision sensors, more accurate edge alignment and more orderly roll;
- Pure copper motor, longer service life;
- Increase the steam shrinkage tank to makethe cloth shrink in place at one time.

Knitted,woven,high elastic fabrics,etc.

# 自动松布机

AUTOMATIC FABRIC  
LOOSENING MACHINE

## ZC-588A



# 自动松布机

AUTOMATIC FABRIC  
LOOSENING MACHINE

## ZC-18

### 产品特点 PRODUCT FEATURES

- 把卷布松开折叠整齐(卷对松)起到自然松布作用;
- 正反转功能,可中途回卷少量布料;
- 可选配(量布功能);
- 选用进口控制器;

- Loosen the roll cloth and fold it neatly (roll to loosen) to loosen the cloth naturally;
- Forward and reverse rotation function, which can roll back a small amount of cloth midway;
- Optional(cloth measuring function);

- 纯铜加大电机,寿命更长,马力大;
- 标配进口交流电机调速器;
- 挡布杆使用铸铁的,使用寿命更久。

- Imported controller;
- Pure copper enlarged motor,longer service life and high horsepower;
- Standard with imported AC motor governor;
- The cloth stopper is made of cast iron,which has a longer service life.

### 适用范围 RANGE OF APPLICATIONS

轻薄针织,梭织,弹力布等常规布料。

Light and thin knitted,woven,elastic cloth and other conventional fabrics.

### 技术参数 TECHNICAL PARAMETERS

工作宽幅	Working width	1900mm
调速范围	Speed regulation range	0-50m/min
功率	Power	0.1KW
机身尺寸	Machine size	2300*800*1100mm
重量	Weight	120kg
使用电压	Operating voltage	220v,50HZ
布料直径	Cloth diameter	40CM

### 产品特点 PRODUCT FEATURES

- 把卷布松开折叠整齐(卷对松)起到自然松布作用;
- 正反转功能,可中途回卷少量布料;
- 可选配(量布功能);
- 选用进口控制器;
- 标配梳布功能(梳理布料,使布料两边展开,特别适用于弹力布料);

- Loosen the roll cloth and fold it neatly (roll to loosen)to loosen the cloth naturally;
- Forward and reverse rotation function, which can roll back a small amount of cloth midway;
- Optional(cloth measuring function);
- Imported controller;
- Standard cloth carding function(carding cloth to make both sides of cloth unfold,especially for elastic cloth);

- 纯铜加大电机,寿命更长,马力大;
- 前面放布杆可放下来,放布料更加方便;
- 标配展平棍,使布料往两边展开;
- 采用大品牌变频器,正反转可调,质量稳定。

- Pure copper enlarged motor,longer service life and high horsepower;
- The cloth bar in the front can be put down,which is more convenient for placing cloth;
- The standard spreading rod is used to spread the cloth to both sides;
- Large brand frequency converter is adopted, with adjustable forward and reverse rotation, and stable quality.

### 适用范围 RANGE OF APPLICATIONS

轻薄针织,梭织,弹力布等常规布料。

Light and thin knitted,woven,elastic cloth and other conventional fabrics .

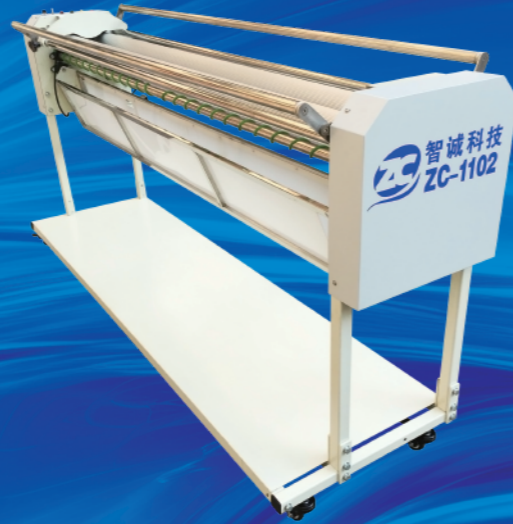
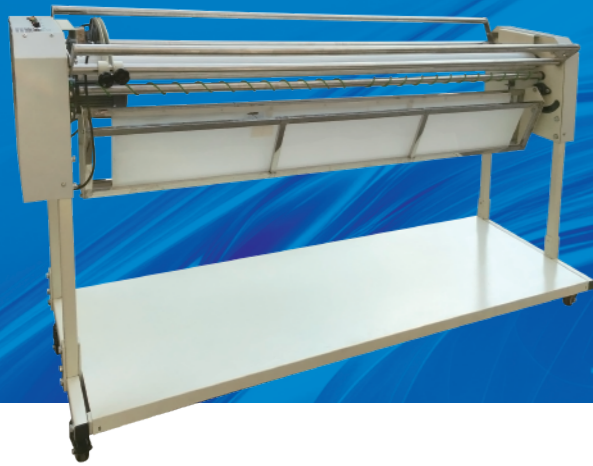
### 技术参数 TECHNICAL PARAMETERS

工作宽幅	Working width	2100mm
调速范围	Speed regulation range	0-80m/min
功率	Power	0.12KW
机身尺寸	Machine size	2450*700*1200mm
重量	Weight	120kg
使用电压	Operating voltage	220v,50HZ
布料直径	Cloth diameter	40CM

# 自动松布机

AUTOMATIC FABRIC  
LOOSENING MACHINE

## ZC-1102



### 产品特点 PRODUCT FEATURES

- 变频无极调速系统,方便操作;
- 可自动回卷有问题的布;
- 配有可刹车的移动脚轮,方便移动固定;

- Frequency conversion infinitely variable speed control system, easy to operate;
- Automatic rewinding of problematic fabrics;
- Equipped with movable casters with brake, easy to move and fix;

- 配有光电感应,布料松完自动停机;
- 消除弹性布料、针织布料等经纬纱张力;
- 有效的空间运用,让生产车间规范整洁。

- Equipped with photoelectric sensor to stop the machine automatically after loosening the cloth;
- Eliminate the tension of weft and warp yarn of elastic woven materials and knit fabrics;
- Make full use of the space, and the workshop clean and standard.

### 适用范围 RANGE OF APPLICATIONS

适用于各种针织布、氨纶布、汗布、平织布等。

Be applicable to knitted cloths, spandex cloths, single jersey, plain cloth, etc.

### 技术参数 TECHNICAL PARAMETERS

布料直径	Fabric Diameter	50cm
布料重量	Fabric Weight	80kgs
布料宽度	Fabric Width	2100mm
电压	Voltage	IP/220V
机器尺寸	Machine Dimensions	2465x710x1200mm
装箱尺寸	Packing Measurements	2545x710x1420mm
净重/毛重	Net Weight / Gross Weight	170/200kgs

# 自动上布机

AUTOMATIC FABRIC  
LOADING MACHINE

## ZC-210



### 技术参数 TECHNICAL PARAMETERS

功率	Power	1.5KW
最大承重	Loading weight	Max 200kgs
最大幅宽	Fabric width	Max 2100mm
布卷直径	Fabric roll diameter	60cm
电压	Voltage	220V
提升高度	Ascent height	1.2-1.4 meter

## NORMAL CUTTING TABLE



## FABRIC LOOSENING FRAME



### 产品特点 PRODUCT FEATURES

- 模块化设计,方便拆装、运输,可任意加长或缩短;
- 台板采用 E1 级多层胶合板并加贴美耐板耐磨面,台面平滑,永不变形,寿命更长;

- Modular design,easy to fold and transport,can be extended or shortened at will;
- The table top is made of E1 grade multi-layer plywood with melamine wear-resistant surface, the table top is smooth,never deformed,and has a longer service life;

- 脚架采用冷扎钢板制作盛开,可调节高度;
- 加装不锈钢导轨可广泛与各拉布机、自动裁床配合使用,边铺布、边裁剪,极大的提高了工作效率。

- The foot stool is made of cold rolled steel plate and its height is adjustable;
- With the stainless steel guide rail,it can be widely used in conjunction with various fabric spreading machines and automatic cutting machines, which can greatly improve the working efficiency by cutting fabric while spreading it.

### 产品尺寸 PRODUCT SIZE

宽度 Width	1830mm	2130mm	2330mm	2250mm	2430mm	2450mm
长度 Length	1200mm					

### 产品特点 PRODUCT FEATURES

- 使用方便、寿命长、不易变形、台面光滑,本产品适用于服装生产厂的面料裁剪之用工作台;
- 采用标准配件组合,装配合理简单,机械结构强度高,基本实现无缝拼接;

- Easy to use, long service life, not easy to deform, smooth table; the product is applicable to the working table used for the cloth cutting of the garment factory;
- Adopt the standard accessory combination of reasonable and simple assembling and high mechanical structure strength;

- 工作台面平整,可供各种切布裁剪设备操作,本产品适用于服装生产厂的面料裁剪之用工作台;
- 对生产服装流水线的加工,能提高巨大的工作效率。

- The working table is smooth and can be used for the operation of various cloth cutting devices;this product is applicable to the working table used for the cloth cutting of the garment factory;
- Process the garment production flow line so as to improve the working efficiency greatly.

### 产品尺寸 PRODUCT SIZE

#### 单面松布架 Single side fabric loosen frame

尺寸 Size	2000*680*1700mm
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#### 双面松布架 Double side fabric loosen frame

尺寸 Size	2000*1380*1700mm
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#### 折叠松布架 Folded fabric loosen frame

尺寸 Size	2000*680*1760mm
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